

PHUONGHONG SHIP REPAIR AND MARINE SERVICE CO., LTD

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WORK DONE REPORT

To:	Shanghai shunying shipping co:ltd	From: PHB-SHIP REPAIR AND MARINE SERVICE CO.,Ltd
Att:		Date: 7 April 2022
Email: baoxiegongsi@163.com		Tel/Fax: +84 93331062
SHIP NAME: MV SHUNYING 8		Our Ref. No: PHB-07403/2022.

ITEM: JOB Inspect underwater ,Repair rudder cross head

No.	Description	Unit	Q.ty	Code	Remark
I	Inspect underwater, CCTV rudder	JOB	1.0		
	Divers must inspect as following, 1)Rudder support whether deform or not? 2)Rudder pin Is it aligned with the pin hole? 3)Rudder stock bottom stopper broken or crack, 4)Measure diameter of support hole and Bush, 5)Prepare temporary repair method while underwater inspect, 6)Inspect and take video or photo from rudder bottom for insurance 7)Underwater exploration report (with signature) 8)Underwater exploration video (basic information of time, place, recorder). 9)Underwater exploration operation company operation and diver qualification certificate.				
II	Repair rudder cross head	JOB	1.0		
	Repair man as following, 1)To be lift rudder by chain block for safety. 2)Rudder support deformation correction. 3)Rudder stock bottom stopper to be retighten in position. 4)To be calibration rudder stock 5)Cross head to be renewed or welded by heating with V glove,alloy steel electrode and heating treatment, 6)To be adjusted angle , 7)To be carried out function test with certificate report.				



III	Force the rudder shaft alignment to the original position	JOB	1.0		
IV	Diving to test and record video of the rudder during steering	JOB	1.0		
V	OTHER SERVICE				
5.1	Transportations, custom clearance, port entre fee, boarding fee, immigration formalities, port formalities, all Working/ travelling hours, Test COVID ... etc	JOB	1.0		
5.2	Rent a large ship that can withstand the waves and bring people and equipment to the mooring area	JOB	1.0		

Conclusion : The Job for Repair rudder cross head ,mentioned above have been checked / tested and confirmed by Chief Engine

Customer's Approval

SHIP REPAIR AND MARINE SERVICE CO., LTD



MR BINH /PROJECTS MANAGER

